

shp Nov. 27

Work Order ID 91255-1

October-04-12 8:41:47 AM

91255

Page 1

Item ID: D205-803-011

Revision ID:

Item Name: LH Pilot in Command, Complete Installation

Start Date: 10/04/12

Start Qty: 2.00

Required Date: 10/30/12

Req'd Qty: 2.00

Reference:

Accept

N9000040100

Setup Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D212-803

100

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy blue file and type labels per PPP D205-803-011 CHG001

0.00

0.00

110

110

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

MLJ 12-11-07



12/11/07 JB

DAS
15
0-83
12/11/07

DAS
15
0-83
12/11/07

Work Order ID 91255

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Page 2

Item ID: D205-803-011

Revision ID:

Item Name: LH Pilot in Command, Complete Installation

Start Date: 10/04/12 Start Qty: 2.00

Required Date: 10/30/12 Req'd Qty: 2.00

Reference:

Accept

N900040100Setup Start ***NS1***Stop ***NS2***

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

130

Packaging

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D205-803-011

Location:

PPP Rev:

0.00

0.00

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

10/11/15

MCS 12-11-15

MUF

12-11-15

Picklist Print

October-04-12 8:41:46 AM

Page 1

Work Order ID: 91255

Parent Item: D205-803-011

Parent Item Name: LH Pilot in Command, Complete Installation

Start Date: 10/04/12

Required Date: 10/30/12

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 12-09-28 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4410-041 Co-Pilot Collective Head Assembly (205)		Manufactured	No				Each	0.0000		2	91378	1/12/12	
D4410-3 Face Plate		Manufactured	No				Each	2.0000		91382	2	JB	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST107		1				90939			
				90939		1							
				ST110		1							
				76529		1							
D4410-9 Trigger		Manufactured	No				Each	0.0000		91374	2	JB	
D4411-1 Placard		Manufactured	No				Each	0.0000		92449	2	20	
D4411-7 Placard		Manufactured	No				Each	3.0000		92204	2	JB	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				prelim		1							
				89787		1							
				ST110		2							
				76527		2							
2PB744-T2 Switch		Purchased	No				Each	2.0000		2	JB		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST396		2							
				122889		2				122889			
ANS65F8H9 Set Screw		Purchased	No				Each	4.0000		123373	2	JB	12/11/07
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST347		4							
				123117		4							

Picklist Print

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Page 2

Work Order ID: 91255

Parent Item: D205-803-011

Parent Item Name: LH Pilot in Command, Complete Installation

Start Date: 10/04/12

Required Date: 10/30/12

Start Qty: 2.00

Required Qty: 2.00

C100E2-39
Switch

SM

Purchased No

Each 2.0000

1x 123394 ✓ JB

Location

Loc Qty

Loc Code

ST283

2

122902

2

1x 122902

M39029/31-240

SM

Purchased No

Each 0.0000

Pin

SM

M39029/32-259

Purchased No

Each 0.0000

Socket

MS20253-1-065

SM

Purchased No

Each 0.0000

Pin

MS21042L08

Purchased No

Each 1,339.0000

Nut

SM

Location

Loc Qty

Loc Code

315

47

122452

47

ST315

500

122814

500

ST317

792

122141

792

122141

MS21042L3

Purchased No

Each 1,855.0000

Nut

SM

123265 ✓ JB

12/11/07

Location

Loc Qty

Loc Code

316

701

122452

701

ST300

342

117885

32

119017

172

119075

138

ST317

812

122141

812

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Shop Packet Print

Page 2

Picklist Print

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Work Order ID: 91255

Parent Item: D205-803-011

Parent Item Name: LH Pilot in Command, Complete Installation

Start Date: 10/04/12

Required Date: 10/30/12

Start Qty: 2.00

Required Qty: 2.00

MS21919WDG10

Clamp

Purchased No

Each 9.0000

2

MS21919WDG20

Clamp

Purchased No

Each 9.0000

2

MS27039-1-07

Screw

Purchased No

Each 54.0000

2

MS3126E14-19P

Socket

Purchased No

Each 0.0000

MS3120E14-19S

Socket

Purchased No

Each 0.0000

MS35206-226

Screw

Purchased No

Each 96.0000

8

Location

Loc Qty

Loc Code

ST320

9

123203

9

Location

Loc Qty

Loc Code

ST320

9

123203

9

Location

Loc Qty

Loc Code

ST291

54

18106

54

Location

Loc Qty

Loc Code

ST288

96

123189

96

123203

123203

18106

123582

123567

123189

12/11/07

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Shop Packet Print

Page 3

Picklist Print

October-04-12 8:41:47 AM

Page 4

Work Order ID: 91255

Parent Item: D205-803-011

Parent Item Name: LH Pilot in Command, Complete Installation

Start Date: 10/04/12

Required Date: 10/30/12

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0363J

Purchased No

Each 3,545.0000

Washer

123248⁴ ✓ 20



Location

Loc Qty

Loc Code

ST297

3366

122378

3366

ST298

179

117601

61

119537

33

120308

17

121524

68



NAS1197-6

Purchased No

Each 196.0000

Washer

8 ✓ 20

12/14/0720

Location

Loc Qty

Loc Code

ST295

196

123190

196

123190

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Shop Packet Print

Page 4

1

D205-803-011

LH PILOT IN COMMAND, COMPLETE INSTALLATION

[illegible]

REFERENCE ONLY *Sms*

5. PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D205-803-011	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
	X				D205-803-013	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
		X			D212-803-015	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
			X		D212-803-017	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
				X	D212-803-019	LEFT HAND PILOT IN COMMAND, EAGLE SINGLE
1	1				D4410-041	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205)
		1	1		D4410-043	CO-PILOT COLLECTIVE HEAD ASSEMBLY (212)
				1	D4410-045	CO-PILOT COLLECTIVE HEAD ASSEMBLY (EAGLE SINGLE)
1	1			1	D4410-3	FACE PLATE
		1	1		D4410-5	FACE PLATE
1	1			1	D4410-9	TRIGGER
1	1			1	D4411-1	PLACARD
		1	1		D4411-3	PLACARD
		1	1		D4411-5	PLACARD
1	1	1	1	1	D4411-7	PLACARD
		1	1		D4413-1	DOME PLUG
		1			27ET51-T	SWITCH (ALT P/N 212-075-153-3)
1					2PB744-T2	SWITCH
		3			30-037-26	DIODE ASSEMBLY
		2			30-037-3	DIODE ASSEMBLY
1	1			1	AN565F8H9	SETSCREW
		3			AN961-6T	WASHER
		1			51MXY-5-J	SWITCH
1					C100E2-39	SWITCH
17		AR (21)			M39029/31-240	PIN
17		AR (21)			M39029/32-259	SOCKET
		AR (2)			M39029/31-228	PIN
		AR (2)			M39029/32-247	SOCKET
1	1			1	MS20253-1-065	PIN
		3			MS21042L06	NUT
1	1			1	MS21042L08	NUT
1	1	1	1	1	MS21042L3	NUT
		2			MS21044N04	NUT
1	1	1	1	1	MS21919WDG10	CLAMP
		1	1	1	MS21919WDG19	CLAMP
1	1				MS21919WDG20	CLAMP
		1			MS24523-27	SWITCH
		2			MS24693-S5	SCREW
1	1	1	1	1	MS27039-1-07	SCREW
		1			MS27212-1-3	TERMINAL BOARD
1					MS3126E14-19P	PLUG
1					MS3120E14-19S	SOCKET
		2			MS3126E16-99P	PLUG
		1			MS3120E16-99S	SOCKET
		3			MS3373-A1	STRIP
4	4	4	4	4	MS35206-226	SCREW
2	2	2	2	2	NAS1149D0363J	WASHER
4	4	4	4	4	NAS1197-6	WASHER
1	1	1	1	1	D212-803	KIT PAPERWORK

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Revision: B

Date: 12.07.16

THE UNIVERSITY OF CHICAGO PRESS

RECEIVED JUN 16

shp Nov. 27

Work Order ID 91255

October-04-12 8:41:47 AM

91255

Page 1

Item ID: D205-803-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop *NS2*

Item Name: LH Pilot in Command, Complete Installation

Start Date: 10/04/12 Start Qty: 2.00

2

Cust Item ID:

Required Date: 10/30/12 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D212-803

100

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy blue file and type labels per PPP D205-803-011 CHG001

002

see attachment

MLJ 12-11-07

2

110

110

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

